



ARDEX K310

Self - Smoothing Compound As Underlayment

Single Component

Excellent Adhesion

Fast Drying For Early Utilisation

Superior Self-Levelling / Smoothing Property

User-Friendly

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ARDEX K310

Self - Smoothing Compound As Underlayment

DESCRIPTION

ARDEX K310 is a single component, rapid setting, self-levelling and smoothing compound with built-in synthetic latex polymer. Suitable for preparing interior floors prior to laying parquet, vinyl sheet and tile, soft floor coverings, natural stone, ceramic tiles etc. It can be used on a wide range of absorbent and non-absorbent substrates including concrete, cement, sand screeds and ceramic.

USE

ARDEX K310 are use for smoothing concrete or screed before the installation of vinyl & rubber sheets, tiles,paving slabs, levelling of old and worn concrete screeds.

BENEFITS

- Single component (Just mix with water)
- Excellent adhesion (To primed substrates)
- Fast drying for early utilisation (Rapid setting and early strength)
- Superior self-levelling/ smooth property
- User-friendly (Easy and quick to lay)

SURFACE PREPARATION

The substrate must be dry, clean and sound, free of dust, loose particles, grease or any other contaminants. Surfaces should be smooth and free from honeycombs cracks, protrusions or voids. Concrete surfaces should be free from laitance which, if present, should be removed by scabbling or grit blasting to produce a sound surface. After cleaning, the floor must be swept free of dust and damped down with water to satisfy the natural absorption. Pools of water must be dispersed. All joints must be raked out and filled with a stiff mix of smoothing compound.

PRIMING

Prime with ARDEX P51 or P82 depending on the substrate condition.

MIXING

Add 5.5 - 6L of clean water to a suitable mixing bucket and smoothly add the ARDEX K310 powder. Mix steadily and thoroughly with a electric drill (min. 500rpm) until a lump-free fluid mortar is produced. After approximately two minutes mixing scrape down the sides and around the bottom of the bucket to ensure no deposits of dry powder. Continue mixing for another minute until an even consistency is achieved. The mixed material is immediately ready to use and should be used within 10 minutes after mixing.

APPLICATION

Pour the mixed material onto the floor immediately after mixing and spread with wide sweeping strokes using a plasterer's plastic or steel float. Use firm pressure and work well into the corners and around projections. Leave a neat edge for subsequent batches. Subsequent mixes should be poured into the wet edges of the previous mix. Old partially set material must be scraped up and discarded.

THICKNESS

It can be laid at depths from 2mm up to 6mm in one application. For 7-10mm, incorporate up to an equal volume for 3mm single sized quartz sand. For thickness exceeding 20mm up to 35mm, up to an equal volume of 3-8mm aggregate may be used.

Use the water ratio of approx. 20 - 24% to ARDEX K310 and the aggregate without further addition of water.

DRYING TIME

Light foot traffic allowed after 3 – 4 hours. Ready for floor coverings after 48 hours for thickness at 3mm.

COVERAGE

Depending on the roughness and surface profile of the floor, the application thickness is 3mm and the coverage will be approx. 5.5m² per 25kg per bag.

PACKAGING

ARDEX K310 is packed in paper sack incorporating a polyethylene liner- net weight 25kg.

STORAGE

ARDEX K310 should be stored under the same conditions as cement; store ARDEX K310 in cool, dry shaded warehouses. ARDEX K310 should not be stored in direct contact with the floor. When stored under the correct conditions ARDEX K310 will have a shelf life of 6 months.

PRECAUTIONS

ARDEX K310 contains more than 20% cement and , therefore in line with current legislation, is classified as irritating to eyes and skin. For this reason, the following precautions should be observed:

Avoid contact with skin and eyes; in case of contact with the eyes, rinse immediately with plenty of water and seek medical advice; wear suitable gloves and keep the product out of the reach of children. Avoid generation of airborne dust during mixing.

TECHNICAL DATA

Product Identity

Form: Powder
Colour: Grey

Mechanical Properties

Working time @ 30°C Approx 10 mins
Flow life @ 30°C Approx 5 mins
- Initial setting time Approx 40 mins
- Final setting time Approx 70 mins
Walk on time Approx 3 hours
(foot traffic)
Flowability Fluid-Approx 140 mm

Compressive Strength

- 24 hours >5N/mm²
- 7 days >20N/mm²
- 28 days >28N/mm²

Flexural Strength

- 28 days >5N/mm²

ARDEX materials are also manufactured in Australia, Austria, Denmark, England, Germany, Spain, U.S.A., and represented throughout the world.

DISCLAIMER

The information supplied in our literature or given by our employees is based upon extensive experience and, together with that supplied by our agents or distributors, is given in good faith in order to help you. Our company policy is one of the continuous Research and Development ; we therefore reserve the right to update this information at any time without prior notice. We also guarantee the consistent high quality of our products; however, as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof

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